PRESSURE RELIEF/SUSTAINING VALVE

Model 730



Pressure relief/sustaining hydraulically operated control valve that can fulfill either of two separate functions: When installed in-line, it sustains minimum pre-set, upstream (back) pressure regardless of fluctuating flow or varying downstream pressure. When installed as a "branched from the line" circulation valve it relieves excessive line pressure when above maximum pre-set.

The BERMAD 700 SIGMA EN/ES series valves are hydraulic globe valves with a raised seat and double chamber actuator. They provide unobstructed flow, effective high-pressure modulation, and minimal cavitation, complying with various potable water standards.

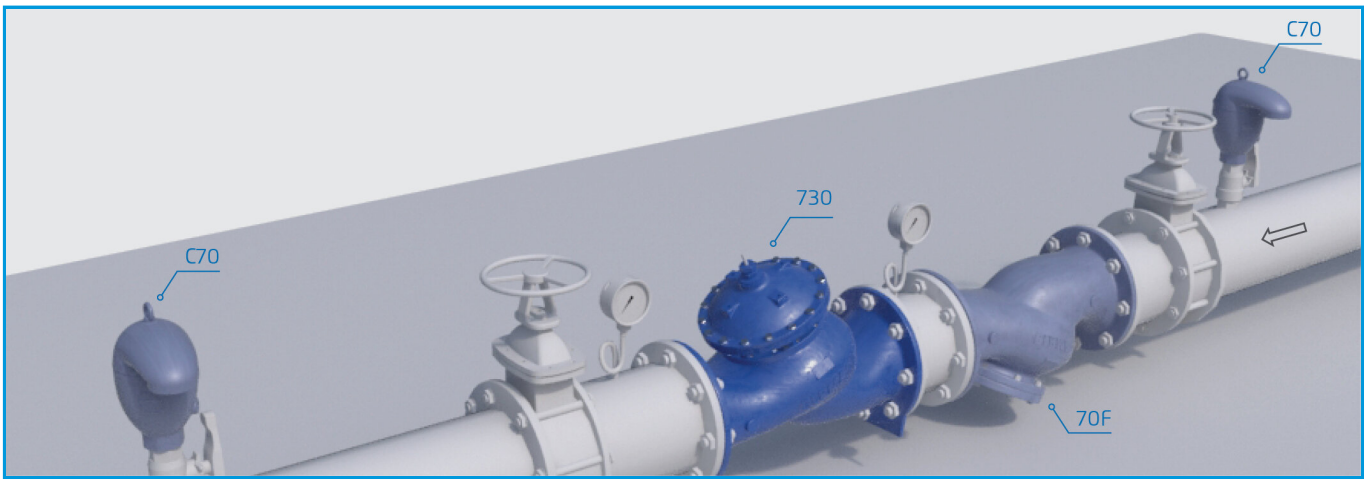
Features & Benefits

- Certified to functional and drinking water standards: EN-1074, NSF-ANSI 61-372, WRAS, AS 5081 and others
- Designed to - Stand up to the toughest conditions
  - Excellent anti-cavitation properties
  - Wide flow range
  - High stability and accuracy
  - Drip tight sealing
- Double chamber design
  - Moderated valve reaction
  - Protected diaphragm
  - Optional operation in very low pressure
  - Moderated closing curve
- Flexible design - Easy addition of features
- Obstacle free flow pass
- V-Port throttling plug (optional) - Very stable at low flow
- High quality materials
- In-line serviceable - Easy maintenance

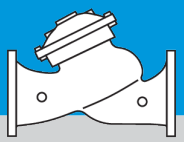
Typical Applications

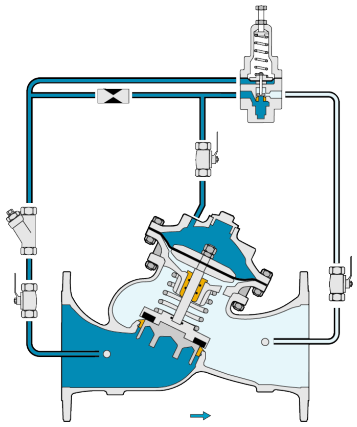
- Water delivery system - Prioritizing upstream over downstream demand
- Water delivery system - Prioritizing upstream demand to maintain pressure
- Pumping stations - Ensure operating point on pump curve
- Pumping stations - Circulation during low demand
- Filtration system - Sustaining minimum pressure for efficient backflush

Typical Installation

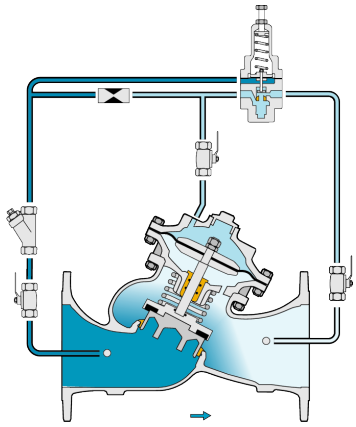


All images in this catalog are for illustration only





Closed



Regulating

This drawing refers to 1½ – 8"; 40-200 mm sized valves only. For other sizes please refer to the Model's IOM.

Main Valve

Size Range:
EN Series: 1½"-16"; DN40-400
ES Series: 2½"-24"; DN65-600
Pattern: "Y" (globe)
Pressure Rating: 16 bar; 25 bar
End Connection: Flanged
Plug Types: Flat disc, V-port, Cavitation cage
Temperature Rating: 80°C
For 60–80°C consult factory

Standard Materials:

Body & Cover: Ductile Iron
Bolts, Nuts & Studs: Stainless Steel
Internals: Stainless Steel, Tin Bronze, Coated Steel & POM
Diaphragm: Fabric-reinforced synthetic rubber
Seals: Synthetic rubber
Coating: Dark blue Fusion bonded epoxy
For other materials contact BERMAD

Control System

Standard Materials:

Accessories: Stainless Steel, Bronze & Brass
Tubing: Stainless Steel or Copper
Fittings: Stainless Steel or Brass

Pilot standard materials:

Body: Stainless Steel, Bronze & Brass
Elastomers: Synthetic Rubber
Internals and Spring: Stainless Steel

Pilot Options:

Various pilots and calibration springs are available.
Select according to valve size and operating conditions.
For more details check relevant pilots product pages.

Notes

- Inlet Pressure, Outlet Pressure and Flow-rate are required for optimal sizing and cavitation analysis.
- Recommended continuous flow velocity: 0.1-6.0 m/sec; 0.3-20 ft/sec.
- Minimum operating pressure: 0.7 bar; 10 psi. For lower pressure requirements consult factory.

For detailed Engineering & Specification data, IOM and CAD Drawings, visit the Model Page on the BERMAD website.

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